

SECTION 040140 – MAINTENANCE OF STONE ASSEMBLIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes maintenance of stone assemblies consisting of stone restoration as follows:
 - 1. Repairing cracked, spalled stone.
- B. Related Sections:
 - 1. Division 07 Section "Joint Sealant" for replacement of deteriorated sealant joints or joint sealants affected by the repairs.

1.3 UNIT PRICES

- A. Work of this Section is affected by unit prices specified in Division 01 Section "Unit Prices."
 - 1. Unit prices apply to authorized work covered by estimated quantities.
 - 2. Unit prices apply to additions to and deletions from Work as authorized by Change Orders.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated. Include recommendations for application and use. Include test data substantiating that products comply with requirements.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain each type of material for stone restoration (stone, cement, sand, etc.) from one source with resources to provide materials of consistent quality in appearance and physical properties.
- B. Cleaning and Repair Appearance Standard: Cleaned and repaired surfaces are to have a uniform appearance as viewed from 10 feet away by Architect.

- C. Mockups: Prepare mockups of restoration and cleaning to demonstrate aesthetic effects and set quality standards for materials and execution and for fabrication and installation.
 - 1. Stone Patch: Erect sample areas in existing walls unless otherwise indicated, to demonstrate quality of materials, workmanship, and blending with existing work. Include the following as a minimum:
 - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 3. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver other materials to Project site in manufacturer's original and unopened containers, labeled with manufacturer's name and type of products.

1.7 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit stone restoration and cleaning work to be performed according to manufacturers' written instructions and specified requirements.
- B. Repair stone units only when air temperature is between 40 and 90 deg F and is predicted to remain so for at least 7 days after completion of the Work unless otherwise indicated.
- C. Hot-Weather Requirements: Protect stone repair and mortar-joint pointing when temperature and humidity conditions produce excessive evaporation of water from mortar and patching materials. Provide artificial shade and wind breaks and use cooled materials as required to minimize evaporation. Do not apply mortar to substrates with temperatures of 90 deg F and above unless otherwise indicated.
- D. For manufactured repair materials, perform work within the environmental limits set by each manufacturer.

1.8 COORDINATION

- A. Coordinate stone restoration with public circulation patterns at Project site. Some work is near public circulation patterns. Public circulation patterns cannot be closed off entirely, and in places can be only temporarily redirected around small areas of work. Plan and execute the Work accordingly.

1.9 SEQUENCING AND SCHEDULING

- A. Order replacement materials at earliest possible date to avoid delaying completion of the Work.

PART 2 - PRODUCTS

2.1 MANUFACTURED REPAIR MATERIALS

- A. Stone Patching Compound: Factory-mixed cementitious product that is custom manufactured for patching stone.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Jahn M70 Repair Mortar; Cathedral Stone Products, Inc.
 - b. Mimic; Conproco
 - c. Approved Equal
 - 2. Use formulation that is vapor- and water permeable (equal to or more than the stone), exhibits low shrinkage, has lower modulus of elasticity than the stone units being repaired, and develops high bond strength to all types of stone.
 - 3. Use formulation having working qualities and retardation control to permit forming and sculpturing where necessary.
 - 4. Formulate patching compound in colors, textures, and grain to match stone being patched. Provide sufficient number of colors to enable matching each piece of stone.

2.2 ACCESSORY MATERIALS

- A. Patch Anchors: Type and size indicated or, if not indicated, to match existing anchors in size and type. Fabricate anchors from Type 316 stainless steel.

PART 3 - EXECUTION

3.1 PROTECTION

- A. Protect persons, motor vehicles, surrounding surfaces of building being restored, building site, plants, and surrounding buildings from harm resulting from stone restoration work.
 - 1. Erect temporary protective covers over walkways and at points of pedestrian and vehicular entrance and exit that must remain in service during course of restoration and cleaning work.

3.2 STONE PATCH

- A. Remove deteriorated material and remove adjacent material that has begun to deteriorate. Carefully remove additional material so patch will not have feathered edges but will have square or slightly undercut edges on area to be patched and will be at least 1/2 inch thick, but not less than recommended by patching compound manufacturer.

- B. Mix patching compound in individual batches to match each stone unit being patched. Combine one or more colors of patching compound, as needed, to produce exact match.
- C. Brush-coat stone surfaces with slurry coat of patching compound according to manufacturer's written instructions.
- D. Place patching compound in layers as recommended by patching compound manufacturer, but not less than 1/4 inch or more than 2 inches thick. Roughen surface of each layer to provide a key for next layer.
 - 1. Trowel, scrape, or carve surface of patch to match texture and surrounding surface plane or contour of the stone. Shape and finish surface before or after curing, as determined by testing, to best match existing stone.
 - 2. Build patch up 1/4 inch above surrounding stone and carve surface to match adjoining stone after patching compound has hardened.
- E. Keep each layer damp for 72 hours or until patching compound has set.
- F. Remove and replace patches with hairline cracks or that show separation from stone at edges, and those that do not match adjoining stone in color or texture.

3.3 FINAL CLEANING

- A. Thoroughly clean exposed stone surfaces of excess mortar and foreign matter; use wood scrapers, stiff-nylon or -fiber brushes, and clean water, spray applied at low pressure.
 - 1. Do not use metal scrapers or brushes.
 - 2. Do not use acidic or alkaline cleaners.
- B. Wash adjacent woodwork and other nonstone surfaces. Use detergent and soft brushes or cloths.
- C. Clean mortar and debris from roof; remove debris from gutters and downspouts. Rinse off roof and flush gutters and downspouts.
- D. Sweep and rake adjacent pavement and grounds to remove mortar and debris. Where necessary, pressure wash pavement surfaces to remove mortar, dust, dirt, and stains.

3.4 FIELD QUALITY CONTROL

- A. Notify Architect's Project representatives in advance of times when lift devices and scaffolding will be relocated. Do not relocate lift devices and scaffolding until Architect's Project representatives have had reasonable opportunity to make observations of work areas at lift device or scaffold location.

END OF SECTION 040140

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SECTION 049010 - CLAY MASONRY RESTORATION AND CLEANING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes maintenance of unit masonry consisting of brick and terra cotta clay masonry restoration and cleaning as follows:
 - 1. Painting steel uncovered during the work.
 - 2. Re-pointing brick masonry and terra cotta.
 - 3. Replacing deteriorated or damaged brick masonry units.
 - 4. Coating masonry repair areas.
- B. Related Sections:
 - 1. Division 7 Section "Joint Sealants" for sealant to be installed as indicated in the Drawings.

1.3 UNIT PRICES

- A. Work of this Section is affected by unit prices specified in Division 1 Section "Unit Prices."
 - 1. Unit prices apply to authorized work covered by estimated quantities.
 - 2. Unit prices apply to additions to and deletions from Work as authorized by Change Orders.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated. Include recommendations for application and use. Include test data substantiating that products comply with requirements.
- B. Samples for Initial Selection: For the following:
 - 1. Sealant Materials: See Division 7 Section "Joint Sealants."
- C. Samples for Verification: For the following:

1. Each type of masonry unit to be used for replacing existing units. Include sets of samples as necessary to show the full range of shape, color, and texture to be expected.
2. Sealant Materials: See Division 7 Section "Joint Sealants."
3. Accessories: Each type of anchor, accessory, and miscellaneous support.

1.5 QUALITY ASSURANCE

- A. Restoration Worker Qualifications: Persons who are experienced and specialize in restoration work of types they will be performing.
 1. When masonry units are being patched, assign at least one worker among those performing patching work who is trained and certified by manufacturer of patching compound to apply its products.
- B. Source Limitations: Obtain each type of material for masonry restoration (face brick, cement, sand, etc.) from one source with resources to provide materials of consistent quality in appearance and physical properties.
- C. Quality-Control: Demonstrate the ability of personnel to properly follow methods and use materials and tools without damaging masonry. Include provisions for supervising performance and preventing damage due to worker fatigue.
- D. Cleaning and Repair Appearance Standard: Cleaned and repaired surfaces are to have a uniform appearance as viewed from 20 feet away by Architect. Perform additional paint and stain removal, general cleaning, and spot cleaning of small areas that are noticeably different, so that surface blends smoothly into surrounding areas.
- E. Mockups: Prepare mockups of restoration and cleaning to demonstrate aesthetic effects and set quality standards for materials and execution and for fabrication and installation.
 1. Repointing: Rake out joints in 2 separate areas each approximately 36 inches high by 48 inches wide for each type of repointing required and repoint one of the areas.
 2. Cleaning: Clean an area approximately 25 sq. ft. for each type of masonry and surface condition.
 - a. Test cleaners and methods on samples of adjacent materials for possible adverse reactions. Do not use cleaners and methods known to have deleterious effect.
 - b. Allow a waiting period of not less than seven days after completion of sample cleaning to permit a study of sample panels for negative reactions.
 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 4. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

- F. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review methods and procedures related to masonry restoration and cleaning including, but not limited to, the following:
 - a. Construction schedule. Verify availability of materials, Restoration Specialist's personnel, equipment, and facilities needed to make progress and avoid delays.
 - b. Materials, material application, sequencing, tolerances, and required clearances.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver masonry units to Project site strapped together in suitable packs or pallets or in heavy-duty cartons.
- B. Deliver other materials to Project site in manufacturer's original and unopened containers, labeled with manufacturer's name and type of products.
- C. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- D. Store hydrated lime in manufacturer's original and unopened containers. Discard lime if containers have been damaged or have been opened for more than two days.
- E. Store sand where grading and other required characteristics can be maintained and contamination avoided.

1.7 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit masonry restoration and cleaning work to be performed according to manufacturers' written instructions and specified requirements.
- B. Repair masonry units and repoint mortar joints only when air temperature is between 40 and 90 deg F and is predicted to remain so for at least 7 days after completion of the Work unless otherwise indicated.
- C. Cold-Weather Requirements: Comply with the following procedures for masonry repair and mortar-joint pointing unless otherwise indicated:
 - 1. When air temperature is below 40 deg F, heat mortar ingredients, masonry repair materials, and existing masonry walls to produce temperatures between 40 and 120 deg F.
 - 2. When mean daily air temperature is below 40 deg F, provide enclosure and heat to maintain temperatures above 32 deg F within the enclosure for 7 days after repair and pointing.

- D. Hot-Weather Requirements: Protect masonry repair and mortar-joint pointing when temperature and humidity conditions produce excessive evaporation of water from mortar and repair materials. Provide artificial shade and wind breaks and use cooled materials as required to minimize evaporation. Do not apply mortar to substrates with temperatures of 90 deg F and above unless otherwise indicated.
- E. For manufactured repair materials, perform work within the environmental limits set by each manufacturer.
- F. Clean masonry surfaces only when air temperature is 40 deg F and above and is predicted to remain so for at least 7 days after completion of cleaning.

1.8 COORDINATION

- A. Coordinate masonry restoration and cleaning with public circulation patterns at Project site. Some work is near public circulation patterns. Public circulation patterns cannot be closed off entirely, and in places can be only temporarily redirected around small areas of work. Plan and execute the Work accordingly.

1.9 SEQUENCING AND SCHEDULING

- A. Order replacement materials at earliest possible date to avoid delaying completion of the Work.
- B. Perform masonry restoration work in the following sequence:
 - 1. Rake out mortar from joints surrounding masonry to be replaced and from joints adjacent to masonry repairs along joints.
 - 2. Repair masonry, including replacing existing masonry with new masonry materials.
 - 3. Rake out mortar from joints to be repointed.
 - 4. Point mortar joints.
 - 5. After repairs and repointing have been completed and cured, perform a final cleaning to remove residues from this work.
 - 6. Inspect for open mortar joints and repair before cleaning to prevent the intrusion of water and other cleaning materials into the wall.
 - 7. Remove paint.
 - 8. Clean masonry surfaces.

PART 2 - PRODUCTS

2.1 MASONRY MATERIALS

- A. Brick masonry to match existing or adjacent masonry.

2.2 MORTAR MATERIALS

- A. Portland Cement: ASTM C 150, Type I or Type II, white or gray or both where required for color matching of exposed mortar.
 - 1. Provide cement containing not more than 0.60 percent total alkali when tested according to ASTM C 114.
- B. Hydrated Lime: ASTM C 207, Type S.
- C. Factory-Prepared Lime Putty: ASTM C 1489.
- D. Quicklime: ASTM C 5, pulverized lime.
- E. Mortar Sand: ASTM C 144 unless otherwise indicated.
 - 1. Color: Provide natural sand of color necessary to produce required mortar color.
 - 2. For pointing mortar, provide sand with rounded edges.
 - 3. Match size, texture, and gradation of existing mortar sand as closely as possible. Blend several sands if necessary to achieve suitable match.
- F. Mortar Pigments: Natural and synthetic iron oxides, compounded for mortar mixes. Use only pigments with a record of satisfactory performance in masonry mortars.
- G. Water: Potable.

2.3 CLEANING MATERIALS

- A. Water: Potable.
- B. Hot Water: Water heated to a temperature of 140 to 160 deg F.
- C. Job-Mixed Detergent Solution: Solution prepared by mixing 2 cups of tetrasodium polyphosphate, 1/2 cup of laundry detergent, and 20 quarts of hot water for every 5 gallons of solution required.
- D. Job-Mixed Mold, Mildew, and Algae Remover: Solution prepared by mixing 2 cups of tetrasodium polyphosphate, 5 quarts of 5 percent sodium hypochlorite (bleach), and 15 quarts of hot water for every 5 gallons of solution required.

2.4 MASONRY COATING

- A. Opaque, breathable masonry coating to match existing color and texture. Products/manufacturers that may be incorporated into the Work include, but are not limited to:
1. Masonry, Stucco & Brick Paint (satin); Behr.
 2. Modac; MAB Paints.
 3. Approved Equivalent.

2.5 STEEL COATING

- A. Self-priming, corrosion resistant epoxy coating for direct application to cleaned steel exposed during masonry repair work. Products/manufacturers that may be incorporated into the Work include, but are not limited to:
1. Series 135 Chembuild; Tnemec
 2. Approved Equivalent.

2.6 TIES AND ANCHORS

- A. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated:
1. Galvanized Steel Sheet: ASTM A 653/A 653M, Commercial Steel, G60 (Z180) zinc coating.
- B. Corrugated Metal Ties: Metal strips not less than 7/8 inch wide with corrugations having a wavelength of 0.3 to 0.5 inch and an amplitude of 0.06 to 0.10 inch made from 0.030-inch-thick, steel sheet, galvanized after fabrication.

2.7 ACCESSORY MATERIALS

- A. Repair Anchors, Spiral Type: Type 316 stainless-steel spiral rods designed to anchor to backing and veneer. Anchors are flexible in plane of veneer but rigid perpendicular to it.
1. Provide driven-in anchors designed to be installed in drilled holes and relying on screw effect rather than adhesive to secure them to backup and veneer.
 2. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. BLOK-LOK Limited; Spira-Lok.
 - b. Dur-O-Wal, a division of Dayton Superior; Dur-O-Flex Friction Pin Anchor.
 - c. Hohmann & Barnard, Inc.; Helix Spiro-Ties.

- B. Sealant Materials:

1. Refer to Division 7 Section "Joint Sealants" for sealants to be incorporated in the masonry restoration work.
- C. Miscellaneous Products: Select materials and methods of use based on the following, subject to approval of a mockup:
 1. Previous effectiveness in performing the work involved.
 2. Little possibility of damaging exposed surfaces.
 3. Consistency of each application.
 4. Uniformity of the resulting overall appearance.
 5. Do not use products or tools that could do the following:
 - a. Remove, alter, or in any way harm the present condition or future preservation of existing surfaces, including surrounding surfaces not in contract.
 - b. Leave a residue on surfaces.

2.8 MORTAR MIXES

- A. Measurement and Mixing: Measure cementitious materials and sand in a dry condition by volume or equivalent weight. Do not measure by shovel; use known measure. Mix materials in a clean, mechanical batch mixer.
 1. Mortar Type: Type N in accordance with ASTM C270.
 2. Mixing Pointing Mortar: Thoroughly mix cementitious materials and sand together before adding any water. Then mix again adding only enough water to produce a damp, unworkable mix that will retain its form when pressed into a ball. Maintain mortar in this dampened condition for 15 to 30 minutes. Add remaining water in small portions until mortar reaches desired consistency. Use mortar within one hour of final mixing; do not retemper or use partially hardened material.
- B. Colored Mortar: Produce mortar of color required by using specified ingredients. Do not alter specified proportions without Architect's approval.
 1. Mortar Pigments: Where mortar pigments are indicated, do not exceed a pigment-to-cement ratio of 1:10 by weight.
- C. Do not use admixtures in mortar unless otherwise indicated.

PART 3 - EXECUTION

3.1 PROTECTION

- A. Protect persons, motor vehicles, surrounding surfaces of building being restored, building site, plants, and surrounding buildings from harm resulting from masonry restoration work.
 - 1. Erect temporary protective covers over walkways and at points of pedestrian and vehicular entrance and exit that must remain in service during course of restoration and cleaning work.
- B. Prevent mortar from staining face of surrounding masonry and other surfaces.
 - 1. Cover sills, ledges, and projections to protect from mortar droppings.
 - 2. Keep wall area wet below rebuilding and pointing work to discourage mortar from adhering.
 - 3. Immediately remove mortar in contact with exposed masonry and other surfaces.
 - 4. Clean mortar splatters from scaffolding at end of each day.

3.2 BRICK REMOVAL AND REPLACEMENT

- A. At locations indicated, remove bricks that are damaged, spalled, or deteriorated. Carefully demolish or remove entire units from joint to joint, without damaging surrounding masonry, in a manner that permits replacement with full-size units.
 - 1. When removing single bricks, remove material from center of brick and work toward outside edges.
- B. Support and protect remaining masonry that surrounds removal area. Maintain flashing, reinforcement, lintels, and adjoining construction in an undamaged condition.
- C. Notify Architect of unforeseen detrimental conditions including voids, cracks, bulges, and loose units in existing masonry backup, rotted wood, rusted metal, and other deteriorated items.
- D. Remove in an undamaged condition as many whole bricks as possible.
 - 1. Remove mortar, loose particles, and soil from brick by cleaning with hand chisels, brushes, and water.
 - 2. Remove sealants by cutting close to brick with utility knife and cleaning with solvents.
 - 3. Store brick for reuse. Store off ground, on skids, and protected from weather.
 - 4. Deliver cleaned brick not required for reuse to Owner unless otherwise indicated.
- E. Clean bricks surrounding removal areas by removing mortar, dust, and loose particles in preparation for replacement.

- F. Replace removed damaged brick with other removed brick and salvaged brick in good quality, where possible, or with new brick matching existing brick, including size. Do not use broken units unless they can be cut to usable size.
- G. Install replacement brick into bonding and coursing pattern of existing brick. If cutting is required, use a motor-driven saw designed to cut masonry with clean, sharp, unchipped edges.
 - 1. Maintain joint width for replacement units to match existing joints.
 - 2. Use setting buttons or shims to set units accurately spaced with uniform joints.
- H. Lay replacement brick with completely filled bed, head, and collar joints. Butter ends with sufficient mortar to fill head joints and shove into place. Wet both replacement and surrounding bricks. Use wetting methods that ensure that units are nearly saturated but surface is dry when laid.
 - 1. Tool exposed mortar joints in repaired areas to match joints of surrounding existing brickwork.
 - 2. Rake out mortar used for laying brick before mortar sets and point new mortar joints in repaired area to comply with requirements for repointing existing masonry, and at same time as repointing of surrounding area.
 - 3. When mortar is sufficiently hard to support units, remove shims and other devices interfering with pointing of joints.

3.3 PAINTING STEEL UNCOVERED DURING THE WORK

- A. Inspect steel exposed during masonry removal. Where Architect determines that it is structural, or for other reasons cannot be totally removed, prepare and paint it as follows:
 - 1. Remove paint, rust, and other contaminants according to SSPC-SP 5, "White Metal Blast Cleaning" as applicable to meet paint manufacturer's recommended preparation.
 - 2. Immediately paint exposed steel with coating, following coating manufacturer's written instructions and without exceeding manufacturer's recommended rate of application (dry film thickness per coat).
- B. If on inspection and rust removal, the cross section of a steel member is found to be reduced from rust by more than 1/16 inch, notify Architect before proceeding.

3.4 CLEANING

- A. Proceed with cleaning in an orderly manner; work from top to bottom of each scaffold width and from one end of each elevation to the other. Ensure that dirty residues and rinse water will not wash over cleaned, dry surfaces.
- B. Use only those cleaning methods indicated for each masonry material and location.

1. Do not use wire brushes or brushes that are not resistant to chemical cleaner being used. Do not use plastic-bristle brushes if natural-fiber brushes will resist chemical cleaner being used.
 2. Use spray equipment that provides controlled application at volume and pressure indicated, measured at spray tip. Adjust pressure and volume to ensure that cleaning methods do not damage masonry.
 - a. Equip units with pressure gages.
 3. For chemical-cleaner spray application, use low-pressure tank or chemical pump suitable for chemical cleaner indicated, equipped with cone-shaped spray tip.
 4. For water-spray application, use fan-shaped spray tip that disperses water at an angle of 25 to 50 degrees.
- C. Perform each cleaning method indicated in a manner that results in uniform coverage of all surfaces, including corners, moldings, and interstices, and that produces an even effect without streaking or damaging masonry surfaces.
- D. Water Application Methods:
1. Water-Spray Applications: Unless otherwise indicated, hold spray nozzle at least 6 inches from surface of masonry and apply water in horizontal back and forth sweeping motion, overlapping previous strokes to produce uniform coverage.
- E. After cleaning is complete, remove protection no longer required. Remove tape and adhesive marks.

3.5 RE-POINTING MASONRY

- A. Rake out and repoint joints to the following extent:
1. All joints in areas indicated.
 2. Joints where mortar is missing or where they contain holes.
 3. Cracked joints where cracks can be penetrated at least 1/4 inch by a knife blade.
 4. Cracked joints where cracks are 1/16 inch or more in width and of any depth.
 5. Joints where they sound hollow when tapped by metal object.
 6. Joints where they are worn back 1/4 inch more from surface.
 7. Joints where they are deteriorated to point that mortar can be easily removed by hand, without tools.
 8. Joints where they have been filled with substances other than mortar.
- B. Do not rake out and repoint joints where not required.
- C. Rake out joints as follows, according to procedures demonstrated in approved mockup:
1. Remove mortar from joints to depth of 3/4 inch or not less than that required to expose sound, unweathered mortar.

2. Remove mortar from masonry surfaces within raked-out joints to provide reveals with square backs and to expose masonry for contact with pointing mortar. Brush, vacuum, or flush joints to remove dirt and loose debris.
3. Do not spall edges of masonry units or widen joints. Replace or patch damaged masonry units as directed by Architect.
 - a. Cut out mortar by hand with chisel and resilient mallet. Do not use power-operated grinders without Architect's written approval based on approved quality-control program.
 - b. Cut out center of mortar bed joints using angle grinders with diamond-impregnated metal blades. Remove remaining mortar by hand with chisel and resilient mallet. Strictly adhere to approved quality-control program.
- D. Notify Architect of unforeseen detrimental conditions including voids in mortar joints, cracks, loose masonry units, rotted wood, rusted metal, and other deteriorated items.
- E. Pointing with Mortar:
 1. Rinse joint surfaces with water to remove dust and mortar particles. Time rinsing application so, at time of pointing, joint surfaces are damp but free of standing water. If rinse water dries, dampen joint surfaces before pointing.
 2. Apply pointing mortar first to areas where existing mortar was removed to depths greater than surrounding areas. Apply in layers not greater than 3/8 inch until a uniform depth is formed. Fully compact each layer thoroughly and allow it to become thumbprint hard before applying next layer.
 3. After low areas have been filled to same depth as remaining joints, point all joints by placing mortar in layers not greater than 1/4 inch. Fully compact each layer and allow to become thumbprint hard before applying next layer. Where existing masonry units have worn or rounded edges, slightly recess finished mortar surface below face of masonry to avoid widened joint faces. Take care not to spread mortar beyond joint edges onto exposed masonry surfaces or to feather edge the mortar.
 4. When mortar is thumbprint hard, tool joints to match original appearance of joints as demonstrated in approved mockup. Remove excess mortar from edge of joint by brushing.
 5. Cure mortar by maintaining in thoroughly damp condition for at least 72 consecutive hours including weekends and holidays.
 - a. Acceptable curing methods include covering with wet burlap and plastic sheeting, periodic hand misting, and periodic mist spraying using system of pipes, mist heads, and timers.
 - b. Adjust curing methods to ensure that pointing mortar is damp throughout its depth without eroding surface mortar.
 6. Hairline cracking within the mortar or mortar separation at edge of a joint is unacceptable. Completely remove such mortar and repoint.
- F. Where repointing work precedes cleaning of existing masonry, allow mortar to harden at least 30 days before beginning cleaning work.

3.6 COATING MASONRY AFTER REPAIRS

- A. After mortar has fully hardened, apply coating to new masonry and mortar to match existing coating color and texture.
- B. Follow manufacturer instructions for application of coating material.

3.7 FINAL CLEANING

- A. After mortar has fully hardened, thoroughly clean exposed masonry surfaces of excess mortar and foreign matter; use wood scrapers, stiff-nylon or -fiber brushes, and clean water, spray applied at low pressure.
 - 1. Do not use metal scrapers or brushes.
 - 2. Do not use acidic or alkaline cleaners.
- B. Wash adjacent woodwork and other nonmasonry surfaces. Use detergent and soft brushes or cloths.
- C. Clean mortar and debris from roof; remove debris from gutters and downspouts. Rinse off roof and flush gutters and downspouts.
- D. Sweep and rake adjacent pavement and grounds to remove mortar and debris. Where necessary, pressure wash pavement surfaces to remove mortar, dust, dirt, and stains.

3.8 FIELD QUALITY CONTROL

- A. Architect's Project Representatives: Architect will assign Project representatives to help carry out Architect's responsibilities at the site, including observing progress and quality of portion of the Work completed.
 - 1. Allow Architect's Project representatives use of lift devices and scaffolding, as needed, to observe progress and quality of portion of the Work completed.
 - 2. Notify Architect's Project representatives in advance of times when lift devices and scaffolding will be relocated.
 - a. Do not relocate lift devices and scaffolding until Architect's Project representatives have had reasonable opportunity to make inspections and observations of work areas at lift device or scaffold location.

END OF SECTION 049010

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SECTION 079200 - JOINT SEALANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes joint sealants for the following applications, including those specified by reference to this Section:
 - 1. Exterior joints in the following vertical surfaces and horizontal nontraffic surfaces:
 - a. Window perimeter joints.
 - b. Control/isolation joints.
 - c. Joints between sill stones
 - d. Through-wall penetrations.
 - e. Other joints as indicated.

1.3 RELATED SECTIONS

- A. The following sections outline work related to and requiring joint sealants.
 - 1. Division 4 Section "Clay Masonry Restoration and Cleaning" for joints in masonry.
 - 2. Division 4 Section "Stone Maintenance" for joints in stone.
 - 3. Division 8 Section "Historic Treatment for Wood Windows" for sealing operable joints.

1.4 PERFORMANCE REQUIREMENTS

- A. Provide elastomeric joint sealants that establish and maintain watertight and airtight continuous joint seals without staining or deteriorating joint substrates.
- B. Provide joint sealants for interior applications that establish and maintain airtight and water-resistant continuous joint seals without staining or deteriorating joint substrates.

1.5 SUBMITTALS

- A. Product Data: For each joint-sealant product indicated.
- B. Samples: Manufacturers standard color beads.

1.6 QUALITY ASSURANCE

- A. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- B. Preconstruction, Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for testing indicated below, samples of materials that will contact or affect joint sealants.
 - 1. Use ASTM C 1087 to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
 - 2. Submit not fewer than eight pieces of each type of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
 - 3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
 - 4. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures including use of specially formulated primers.
 - 5. Testing will not be required if joint-sealant manufacturers submit joint preparation data that are based on previous testing of current sealant products for adhesion to, and compatibility with, joint substrates and other materials matching those submitted.
- C. Product Testing: Obtain test results for "Product Test Reports" Paragraph in "Submittals" Article from a qualified testing agency based on testing current sealant formulations within a 36-month period preceding the commencement of the Work.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated, as documented according to ASTM E 548.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C 920, and where applicable, to other standard test methods.
 - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C 920 for adhesion and cohesion under cyclic movement, adhesion-in-peel, and indentation hardness.
 - 4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to Project joint substrates as follows:
 - 1. Locate test joints where as directed by Architect/Engineer.
 - 2. Conduct field tests for each application indicated below:

- a. Sealant adhesion to coating applied to terra cotta, metal panels, and masonry.
3. Notify Architect/Engineer in advance of dates and times when test joints will be erected.
 - a. Test Method: Test joint sealants according to ASTM C 1521, Evaluating Adhesion of Installed Weatherproofing Sealant Joints, Method A.
 - 1) For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
4. Report whether sealant in joint connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate. For sealants that fail adhesively, retest until satisfactory adhesion is obtained.
5. Evaluation of Preconstruction Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing, in absence of other indications of noncompliance with requirements, will be considered satisfactory. Do not use sealants that fail to adhere to joint substrates during testing.

1.7 PROJECT CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F.
 2. When joint substrates are wet.
 3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
 4. Contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

1.8 WARRANTY

- A. Installer's Warranty: Installer's standard form in which Installer agrees to repair or replace elastomeric joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 1. Warranty Period: Two years from date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer's standard form in which elastomeric sealant manufacturer agrees to furnish elastomeric joint sealants to repair or replace those that do not comply with performance and other requirements specified in this Section within specified warranty period.
 1. Warranty Period: Ten years from date of Substantial Completion.

- C. Special warranties specified in this Article exclude deterioration or failure of elastomeric joint sealants from the following:
1. Movement of the structure resulting in stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression caused by structural settlement or errors attributable to design or construction.
 2. Disintegration of joint substrates from natural causes exceeding design specifications.
 3. Mechanical damage caused by individuals, tools, or other outside agents.
 4. Changes in sealant appearance caused by accumulation of dirt or other atmospheric contaminants.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by sealant manufacturer, based on testing and field experience.
- B. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

2.2 ELASTOMERIC JOINT SEALANTS

- A. Elastomeric Sealants: Comply with ASTM C 920 and other requirements indicated for each liquid-applied chemically curing sealant specified, including those referencing ASTM C 920 classifications for type, grade, class, and uses related to exposure and joint substrates.
- B. Single-Component Nonsag Silyl Terminated Sealant :
1. Product: Sonolastic 150, BASF.
 - a. Type and Grade: S (single component) and NS (nonsag).
 - b. Class: 100/50.
 - c. Use Related to Exposure: NT (nontraffic).
 - d. Uses Related to Substrates M, G, A, and O, as applicable to substrates indicated:
 - 1) Wood
 2. Locations:

- a. Window perimeter joints.
 - b. Joints between sill stones
 - c. Operable joints at windows to be painted
 - d. Control/isolation joints
 - e. Other joints as indicated.
3. Colors: As selected by the Architect from manufacturer's standard colors.
- C. Class 25 Neutral-Curing Silicone Glazing Sealant:
- a. Available Products:
 - 1) Dow Corning Corporation; 799.
 - 2) GE Silicones; UltraGlaze SSG4000.
 - 3) Tremco; Spectrem 2.
 - b. Type and Grade: S (single component) and NS (nonsag).
 - c. Class: 25.
 - d. Use Related to Exposure: NT (nontraffic).
 - e. Uses Related to Glazing Substrates G, A, and, as applicable to glazing substrates indicated,
 - f. Applications: Wood window glazing cap seal.
2. Colors: As selected by the Architect from manufacturer's standard colors.

2.3 JOINT-SEALANT BACKING

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical and Triangular Sealant Backings: ASTM C 1330, Type C closed-cell material with a surface skin, and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance
- C. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.4 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.

- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:
 - 1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
 - 2. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
 - a. Concrete.
 - b. Masonry.
 - c. Terra cotta.
 - d. Wood.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:
 - a. Metal.

b. Glass.

- B. Joint Priming: Prime joint substrates, where recommended in writing by joint-sealant manufacturer based on preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
- B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.
- C. Install sealant backings of type indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- D. Install bond-breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.
- E. Install sealants using proven techniques that comply with the following and at the same time backings are installed:
 - 1. Place sealants so they directly contact and fully wet joint substrates.
 - 2. Completely fill recesses in each joint configuration.
 - 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- F. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.
 - 1. Remove excess sealant from surfaces adjacent to joints.
 - 2. Use of tooling agents will NOT be allowed.

3. Provide concave joint configuration per Figure 5A in ASTM C 1193, unless otherwise indicated.
4. Provide flush joint configuration where indicated per Figure 5B in ASTM C 1193.
5. Provide recessed joint configuration of recess depth and at locations indicated per Figure 5C in ASTM C 1193.
 - a. Use masking tape to protect surfaces adjacent to recessed tooled joints.

3.4 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.5 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

END OF SECTION 079200

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SECTION 080152 - HISTORIC TREATMENT OF WOOD WINDOWS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Window member repair and patching.
 - 2. Window member replacement.
 - 3. Wood window unit removal and reinstallation.
 - 4. Reglazing.
- B. Related Sections include the following:
 - 1. Division 07 Section "Joint Sealants" for sealing joints in restored wood windows.
 - 2. Division 08 Section "Glazing" for replacement glass and glazing.
 - 3. Division 09 Section "Maintenance of Painting and Coating" for paint removal, surface preparation, and refinishing of wood windows in place.
 - 4. Division 09 painting Sections for painting wood windows in place.

1.3 WINDOW SYSTEM DESCRIPTIONS

- A. Window System Component Descriptions: Window component terminology shall be as identified in AWI's "Architectural Woodwork Quality Standards," Section 1000.
- B. Wood window components for historic treatment work include the following:
 - 1. Frame Components: Head, jamb, and sill.
 - 2. Sash Components: Stile and rails, parting bead, stop, and muntins.
 - 3. Exterior Trim: Exterior casing, brick mould, and drip cap.
- C. Glazing includes glass, glazing points, glazing compounds, and gaskets.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Replacement Member Shop Drawings: Show fabrication and installation of replacement wood window members. Indicate materials and profiles of each

replacement member, joinery, finish, and method of splicing or attaching to existing wood window.

- C. Samples for Verification: For each type of wood window replacement component required, prepared on Samples of size indicated below.
 - 1. Replacement Members: Architect reserves the right to require additional Samples of replacement members that show fabrication techniques, materials, and finish.
 - 2. Repaired and Refinished Wood Window Member: Prepare Samples using existing wood window members at the site, repaired with patching compound, and refinished.
- D. Qualification Data: For historic treatment specialists.
- E. Historic Treatment Program: For each phase of historic treatment process, including protection of surrounding materials on the building and Project site during operations. Describe in detail the materials, methods, equipment, and sequence of operations to be used for each phase of historic treatment work.
 - 1. If materials and methods alternative to those indicated are proposed for any phase of historic treatment work, provide a written description, including evidence of successful use on other comparable projects, and a testing program to demonstrate their effectiveness for this Project.

1.5 QUALITY ASSURANCE

- A. Historic Treatment Specialist Qualifications: A firm or individual experienced in historic treatment of windows similar in material, design, and extent to that indicated for this Project, whose work has resulted in construction with a record of successful in-service performance.
 - 1. Field Supervision: Require that an experienced full-time supervisor be at Project site during times that historic treatment of wood windows is in progress.
- B. Mockups: Prepare existing windows to serve as mockups to demonstrate historic treatment methods and procedures for aesthetic effects and qualities of materials and execution. Use materials and methods proposed for completed Work and prepare mockups under same weather conditions to be expected during remainder of Work.
 - 1. Wood Window Repair: Prepare as many window units to serve as mockups to demonstrate sample repair of wood window repairs including:
 - a. Wood Consolidation;
 - b. Wood Patching;
 - c. Member replacement;
 - d. Loose paint removal;
 - e. Wood preparation for painting;
 - f. Painting.

2. Approved mockups shall become part of the completed Work if undisturbed at time of Substantial Completion.
- C. AWI Quality Standard: Comply with applicable requirements in AWI's "Architectural Woodwork Quality Standards" for construction, finishes, grades of wood windows, and other requirements.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver patching and repair compounds to Project site in manufacturer's original and unopened containers, labeled with description of contents and name of manufacturer.
- B. Comply with manufacturer's written instructions for minimum and maximum temperature requirements for storage of patching materials.

1.7 SEQUENCING AND SCHEDULING

- A. Perform historic treatment of wood windows in the following sequence:
 1. Repair deteriorated and damaged wood members.
 2. Replace damaged and missing wood window members.
 3. Re-glaze existing wood windows.
 4. Refinish existing wood windows.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products specified.
 2. Products: Subject to compliance with requirements, provide one of the products specified.
 3. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
 4. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 REPLACEMENT WOOD MATERIALS

- A. Wood: Clear fine-grained lumber; kiln dried to a moisture content of 6 to 12 percent at time of fabrication; free of visible finger joints, blue stain, knots, pitch pockets, and

surface checks larger than 1/32 inch deep by 2 inches wide; and treated with water-repellent preservative.

1. Species: Wood to match existing.
2. Profiles: Match existing profiles and thicknesses

2.3 WOOD PATCHING MATERIALS

- A. Wood Pretreatment/Consolidant: Ready-to-use product designed for hardening and sealing soft fibers of wood materials that have deteriorated due to weathering and exposure and designed specifically to enhance the bond of wood patching compound to existing wood.

1. Available Products:

- a. Abatron, Inc.; Liquidwood.
- b. Advanced Repair Technology; Primatrate.
- c. Wood Care Systems; Liquid TIMBR.

- B. Wood Patching Compound: 2-part epoxy-resin wood compound with a 10- to 15-minute cure at 70 deg F, in knife grade formulation and recommended by manufacturer for type of wood repair indicated. Compound shall be designed for filling damaged wood materials that have deteriorated due to weathering and exposure. Compound shall be capable of filling deep holes and capable of spreading to feather edge.

1. Available Products:

- a. Abatron, Inc.; Liquidwood with WoodEpoxy.
- b. Advanced Repair Technology; Primatrate with Flex-Tec HV.
- c. Gougeon Brothers, Inc.; West System.
- d. Polymeric Systems Inc.; Quickwood.
- e. Wood Care Systems; Liquid TIMBR with TIMBR Flex.

2.4 GLAZING MATERIALS

- A. Glass: Uncoated clear bent float-glass units, fully tempered.

1. Thickness: 1/8" to 3/16" (match existing).
2. Radius/chord to match existing.

- B. Glazing System: Wood stops with foam glazing tape and sealant.

1. Foam tape: Closed cell PVC foam tape with adhesive on one side. Products that meet the requirements include, but are not limited to:
 - a. Norseal V710; Saint-Gobain Performance Plastics.
 - b. Approved equivalent.

- C. Glazing Sealants:

1. Silicone cap glazing seal:
 - a. Dow 799, Dow-Corning.
 - b. Approved equivalent.

2.5 MISCELLANEOUS MATERIALS

A. Cleaning Materials:

1. Detergent Solution: Solution prepared by mixing 2 cups of tetrasodium polyphosphate (TSPP), 1/2 cup of laundry detergent, 5 quarts of 5 percent sodium hypochlorite bleach, and 15 quarts of warm water for each 5 gallons of solution required.

B. Adhesive: Wood adhesive with a 15- to 45-minute cure at 70 deg F, in gunnable formulation and recommended by adhesive manufacturer for exterior wood repair.

C. Fasteners: Provide stainless-steel fasteners compatible with window members, trim, hardware, anchors and other components.

1. Exposed Fasteners: If exposed fasteners are used, match existing fasteners.

D. Anchors, Clips, and Accessories: Fabricate anchors, clips, and window accessories of aluminum, nonmagnetic stainless steel.

2.6 FABRICATION OF REPLACEMENT MEMBERS

A. General: Fabricate window replacement members and units to comply with AWI Section 1000 requirements for Custom grade.

1. Fabricate replacement wood sash members and frame members that are reglazable without dismantling sash members or framing members.
2. Mullions: Provide partial replacement mullions as shown, matching existing units, complete with anchors for support to structure and installation of window units.
3. Glazing Stops: Provide replacement glazing stops coordinated with glazing system indicated. Provide glazing stops to match sash frames.
4. Sash Members: Fabricate with mortise and tenon joints, coped, glued under pressure, and pinned. Half-lap muntin bars at intersections.
5. Ease edges of replacement members as necessary to match existing members.

2.7 WOOD WINDOW FINISHES

A. Existing Wood Windows:

1. Priming: Provide prime coat on all exposed exterior wood surfaces.
2. Finish Coats: Provide finish consisting of two finish coats; 3-mil dry film thickness. Apply finish coats to all exposed exterior and interior wood surfaces.

- a. Color: As selected by Owner from manufacturer's full range.
- 3. Refer to Section "Exterior Painting" for paint materials

PART 3 - EXECUTION

3.1 HISTORIC TREATMENT SPECIALIST

- A. Available Historic Treatment Specialists: Subject to compliance with requirements, historic treatment specialists that may perform the Work include, but are not limited to, the following:
 - 1. Leeds Clark, 3010 Shady Grove Rd., Midlothian, TX 76065, (972) 775-3843
 - 2. Red River Restorations, 3707 Red River Street, Austin, TX, 78705, (512) 751-4075
- B. Responsibilities: Coordinate and perform historic treatment of wood windows.

3.2 PREPARATION

- A. Protect adjacent materials from damage caused by historic treatment of wood windows.
- B. Clean existing wood windows of mildew, algae, moss, plant material, loose paint, grease, dirt, and other debris using a bristle brush. After cleaning, rinse thoroughly with fresh water. Allow to fully dry before patching, repairing, or painting.

3.3 HISTORIC TREATMENT PROCEDURES, GENERAL

- A. Window Removal: Where sashes or windows or window components are indicated for removal/replacement, cover resultant openings with temporary enclosures so that openings are weathertight during repair period.
- B. Identify removed windows, sashes, and members with numbering system to ensure reinstallation in same location. Key windows, sashes, and members to Drawings showing location of each removed unit. Mark units in a location that will be concealed after reinstallation.

3.4 GLAZING

- A. Remove glass identified for replacement, including glazing materials, from openings.
- B. Cleaning glazing pocket of dirt and debris. Repair any damage to glazing pocket.
- C. Prime and paint glazing pocket

- D. Install new glazing into glazing pocket using foam tape gasketing
- E. Install and secure stops using corrosion resistant fasteners at 8-inches on center, maximum.
- F. Paint glazing stop
- G. Apply glazing cap sealant on exterior taking care to maintain clean straight lines as viewed from the interior.

3.5 WOOD WINDOW MEMBER PATCHING

- A. Patch wood members that have been damaged and exhibit depressions, holes, or similar voids, and that have limited rotted or decayed wood. Remove rotted or decayed wood down to sound wood.
 - 1. Treat wood members with wood pretreatment prior to application of patching compound according to repair and patching material manufacturer's written instructions.
- B. Apply patching compound to fill depressions, nicks, cracks, and other voids. Apply compound in layers as recommended by manufacturer until the void is completely filled. Sand patching compound smooth and flush, matching contour of existing wood member.
- C. Clean spilled compound from adjacent materials immediately.

3.6 WOOD WINDOW MEMBER REPAIR

- A. Repair wood members by pretreating and filling with patching compounds or by replacing with new members spliced into existing wood members as indicated in the schedule.
- B. Repair windows by splicing in replacement wood sections where deterioration is structural, including at meeting points of rails and meeting points of true muntins.
- C. Repair By Pretreatment And Patching Compound:
 - 1. Clean wood surfaces prior to consolidation treatment and patching.
 - 2. If rotted or soft wood remains, remove down to sound wood according to patching manufacturer's written instructions.
 - 3. Apply wood pretreatment/consolidant to soft wood fibers to remain, complying with manufacturer's written instructions. Coat surface of wood with consolidation treatment by brushing, applying multiple coats until wood is saturated. Allow treatment to harden before filling void with patching compound.
 - 4. Mix only as much patching compound as can be applied according to manufacturer's written instructions.
 - 5. Apply patching compound to fill depressions, nicks, cracks, and other voids created by removed or missing wood. Apply compound in layers as recommended in writing by manufacturer until the void is completely filled. Sand

patching compound smooth and flush and matching contour of existing wood member.

6. Clean spilled compound from adjacent materials immediately.

D. Repair by Wood Member Replacement:

1. Custom fabricate new wood members to replace missing members or members deteriorated beyond repair. Either replace entire wood member or splice new wood member into existing member.
2. Cut out deteriorated or damaged sections of wood members and replace them by splicing replacement wood members into existing remaining wood members.
3. Anchor new wood members by nailing and adhesive.
4. Install wood members with concealed fasteners. Fill nail holes and touch up the finish to match surrounding wood finish.

3.7 PAINTING

- A. Apply primer and paint in accordance with Section "Exterior Painting."

3.8 CLEANING AND PROTECTION

- A. Protect restored window surfaces from contact with contaminating substances resulting from construction operations.
- B. Monitor restored window surfaces adjacent to and below exterior concrete and masonry surfaces during construction for presence of dirt, scum, alkaline deposits, stains, or other contaminants. If contaminating substances contact window surfaces, remove contaminants immediately according to glass manufacturer's written recommendations.
- C. Clean exposed surfaces immediately after historic treatment of wood windows. Avoid damaging coatings and finishes. Remove excess sealants, glazing and patching materials, dirt, and other substances.
- D. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.

END OF SECTION 080152

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SECTION 099113 - EXTERIOR PAINTING

PART 1 - GENERAL

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes surface preparation and the application of paint and staining systems on the following exterior substrates:
 - 1. Steel Windows and Trim.
 - 2. Wood Windows and Trim.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples for Initial Selection: For each type of topcoat product indicated.
- C. Samples for Verification: For each type of paint system and each color and gloss of topcoat indicated.
 - 1. Submit Samples on rigid backing, 8 inches square.
 - 2. Step coats on Samples to show each coat required for system.
 - 3. Label each coat of each Sample.
 - 4. Label each Sample for location and application area.
- D. Product List: For each product indicated, include the following:
 - 1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.
 - 2. Printout of current "MPI Approved Products List" for each product category specified in Part 2, with the proposed product highlighted.

1.4 MOCK-UPS

- A. Prepare and paint designated exterior windows with specified primers and paints showing selected color, gloss, and workmanship for review and approval. When approved, exterior surface area and/or item will become acceptable standard finish quality and workmanship for other on-site painting work. Mock-ups shall include:
 - 1. Wood Window: One bay within a masonry opening. Unit shall include a minimum of two window units and one mullion.

2. Steel Window: One bay within masonry opening. Unit shall include a mulled window units and intermediate mullion.

1.5 QUALITY ASSURANCE

A. MPI Standards:

1. Products: Complying with MPI standards indicated and listed in "MPI Approved Products List."
2. Preparation and Workmanship: Comply with requirements in "MPI Architectural Painting Specification Manual" for products and paint systems indicated.
3. Final approval of color selections will be based on benchmark samples.
 - a. If preliminary color selections are not approved, apply additional benchmark samples of additional colors selected by Architect at no added cost to Owner.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver materials to the Project Site in manufacturer's original, unopened packages and containers bearing manufacturer's name and label, and the following information:

1. Product name or title of material.
2. Product description (generic classification or binder type).
3. Manufacturer's stock number and date of manufacture.
4. Contents by volume, for pigment and vehicle constituents.
5. Thinning instructions.
6. Application instructions.
7. Color name and number.
8. VOC content.

B. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.

1. Maintain containers in clean condition, free of foreign materials and residue.
2. Remove rags and waste from storage areas daily.

1.7 PROJECT CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.
- B. Do not apply paints in snow, rain, fog, or mist; when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.
- C. Do not apply paints or primers to wood with moisture content in excess of 15%. Test moisture with a moisture meter prior to application.

1.8 WARRANTY

- A. Provide a two (2) year workmanship where any paint workmanship or material deficiencies will be corrected within the warranty period at no cost to the Owner.
- B.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Benjamin Moore & Co.
 - 2. Duron, Inc.
 - 3. ICI Paints.
 - 4. Kelly-Moore Paints.
 - 5. M.A.B. Paints.
 - 6. Sherwin-Williams Company (The).

2.2 PAINT, GENERAL

- A. Material Compatibility:
 - 1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
 - 2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.
- B. Colors (Basis of Design):
 - 1. Wood Windows:
 - a. Sash: Sherwin Williams Incredible White (SW 7028).
 - b. Frame and Trim: Sherwin Williams Urbane Bronze (SW 7048)
 - 2. Steel Windows: Sherwin Williams Urbane Bronze (SW 7048)

2.3 WOOD PRIMERS/SEALERS

- A. Bonding Primer (Water Based): MPI #17.
 - 1. Fresh Start: Benjiman Moore.

2. PrepRite ProBlock, Sherwin Williams
3. Approved equivalent.

2.4 METAL PRIMERS

- A. Quick-Drying Alkyd Metal Primer: MPI #76.

1. Universal Metal Primer, Benjamin Moore.
2. Kem Bond HS, Sherwin Williams
3. Approved equivalent.

2.5 EXTERIOR ACRYLIC PAINTS

- A. Exterior Acrylic Latex (Satin): MPI #15 (Gloss Level 4).

1. Ultra Spec, Benjamin Moore.
2. A-100, Sherwin-Williams.
3. Approved equivalent.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.
- B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
1. Wood: 15 percent.
- C. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
- D. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.
1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

3.2 PREPARATION

- A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates and paint systems indicated.
- B. Remove plates, machined surfaces, and similar items already in place that are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
 - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
 - 2. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
- C. Clean substrates of substances that could impair bond of paints, including dirt, oil, grease, and incompatible paints and encapsulants.
 - 1. Remove incompatible primers and reprime substrate with compatible primers as required to produce paint systems indicated.
- D. Steel Substrates: Remove rust and loose mill scale. Clean using methods recommended in writing by paint manufacturer.
- E. Wood Substrates:
 - 1. Scrape and clean knots, and apply coat of knot sealer before applying primer.
 - 2. Remove loose paints and primers.
 - 3. Prime edges, ends, faces, undersides, and backsides of wood.
 - 4. After priming, fill holes and imperfections in the finish surfaces with putty or plastic wood filler. Sand smooth when dried.

3.3 APPLICATION

- A. Apply paints according to manufacturer's written instructions.
 - 1. Use applicators and techniques suited for paint and substrate indicated.
 - 2. Paint surfaces behind movable items same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed items with prime coat only.
- B. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.
- C. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

3.4 FIELD QUALITY CONTROL

- A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure at any time and as often as Owner deems necessary during the period when paints are being applied:
 - 1. Owner will engage the services of a qualified testing agency to sample paint materials being used. Samples of material delivered to Project site will be taken, identified, sealed, and certified in presence of Contractor.
 - 2. Testing agency will perform tests for compliance of paint materials with product requirements.
 - 3. Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying-paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

3.5 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

3.6 EXTERIOR PAINTING SCHEDULE

- A. Steel Substrates (MPI REX 5.1N):
 - a. Prime Coat: Alkyd metal primer.
 - b. Intermediate Coat: Acrylic latex matching topcoat.
 - c. Topcoat: Acrylic latex satin gloss.
- B. Wood Substrates (MPI REX 6.3L):
 - a. Prime Coat: Bonding Primer.
 - b. Intermediate Coat: Acrylic latex matching topcoat.
 - c. Topcoat: Acrylic latex satin finish.

END OF SECTION 099113

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